

AMENDMENTS TO THE SPECIFICATION WITH MARKINGS TO SHOW CHANGES MADE

Amend the following paragraph(s):

[0031] -- The piston rod 11 of the primary piston 2 has also two sections 13 and 14 of different diameters. The diameter of the first section ~~[[12]]~~ 13 corresponds to the inner diameter of a cylindrical recess 12 in the secondary piston 7 so that the piston rod 11 is longitudinally movable in the secondary piston 7. The second section 14 has a smaller diameter than the section 13 and projects through a cylindrical bore 15 in the secondary piston 7 to the outside and is connected with the moving platen 16. As a result, a pressure space 18 in the shape of an annular gap is thus defined between the inner wall of the cylindrical recess 12 in the secondary piston 7 and the outer diameter of the section 14 of the piston rod 11 for connection to a pressure line 28.--.

[0046] -- The cylinder 1 is secured with its right-hand wall 47 to the moving platen 16 of a two-platen injection molding machine of an injection molding machine. The primary piston 2 has on its rear side 20 a first piston rod 11 with a first diameter D1 and on its front side 22 a second piston rod 46 with a second diameter D2 which is smaller than D1. The second piston rod 46 projects beyond the right-hand wall 47 of the cylinder 1, is guided through a through opening 48, provided in the moving platen 16 and having a diameter which is greater than D2, and mounted to the fixed platen ~~[[16]]~~ 44. The first piston rod 11 has a uniform diameter D1 which corresponds to the cylindrical recess in the secondary piston 7 so that the piston rod 11 can move in the secondary piston 7. The secondary piston 7 has on its left-hand end a wall 49 with a passageway 50 for allowing connection of a pressure line 28 in order to supply or drain hydraulic oil to or from the pressure space 51 in the secondary piston 7. This pressure space 51 corresponds in its function to the pressure space 18 of the first embodiment.--.

[0072] -- According to claim 14, the cylinder 1 is mounted on the fixed platen 44, and the further piston rod 46 is guided through the fixed platen 44 and mounted to the moving platen 16. The recess [[16]] 12 in the secondary cylinder 7 is open on its end distal to the primary piston 2 so that the piston rod 11 is movable without pressure in the recess 12. Furthermore, an auxiliary cylinder 56 is secured on the fixed platen 44 and has a piston rod 57 which is guided through the fixed platen 44 and mounted to the moving platen 16. A closing involves a connection of the smaller auxiliary pressure space 60 to the pressure medium source 27 whereas the greater auxiliary pressure 59 is connected to the pressure medium source 27 for the opening movement. Pressure sensors 76 measure and monitor the pressure in the pressure spaces 6 and 10. The actual position of the moving platen 16 can be measured by a position sensor 75 and evaluated by a machine control.--.